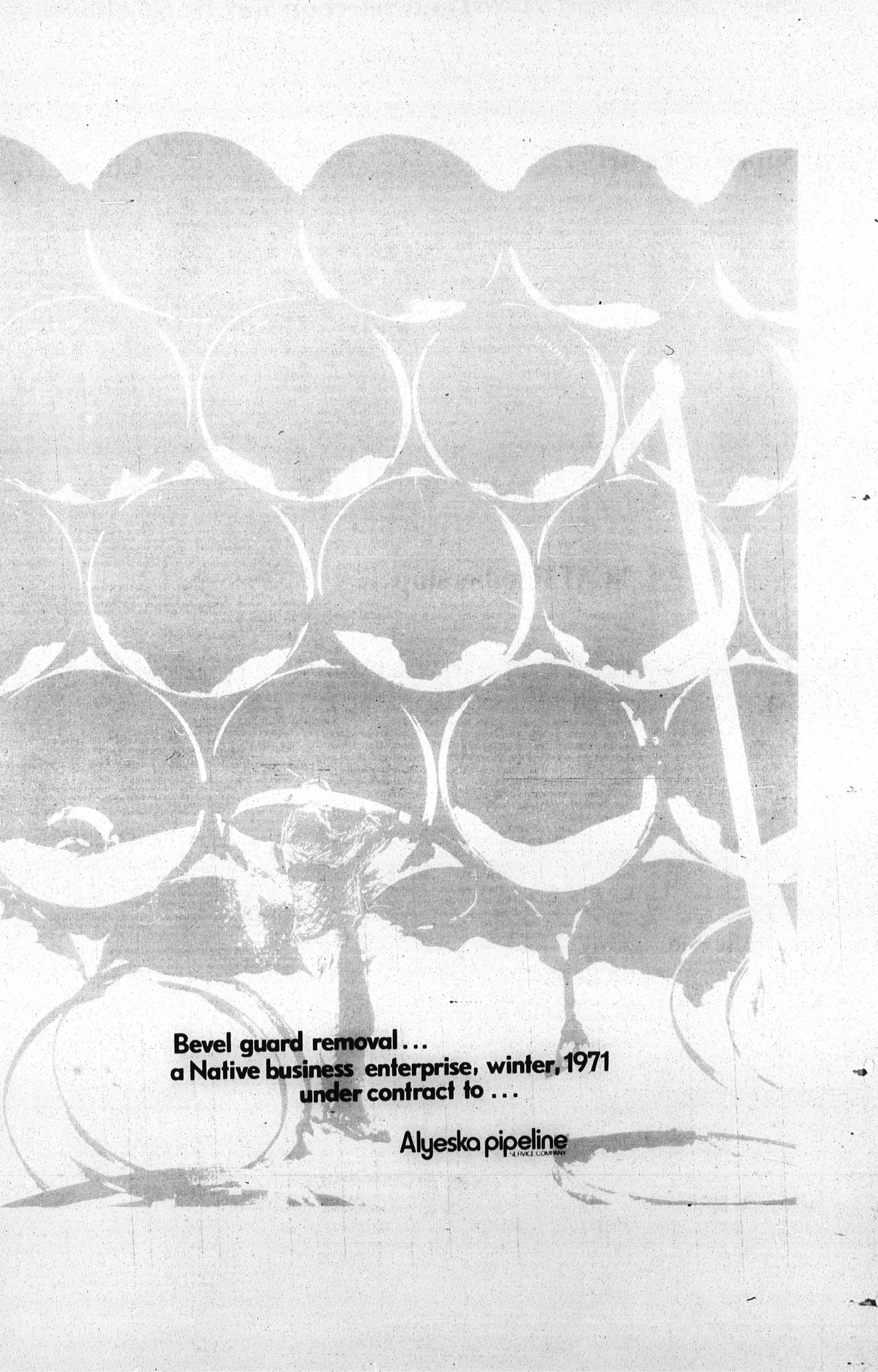




**Bevel guard removal...  
a Native business enterprise, winter, 1971  
under contract to ...**

**Alyeska pipeline**  
SERVICE COMPANY