HARD FACTS ABOUT A HARD JOB

## A PROJECT TO SCRAP

Every year, Alyeska upgrades and replaces equipment along the 800-mile route of the trans Alaska pipeline. This creates hundreds of tons of surplus material and scrup — everything from engine blocks to pipeline pieces. The challenge is to sell or dispose of these materials in a cost-efficient, environmentally sound manner.

As recycling technology evolves, more and more materials can be reclaimed and used again. Although the cost of developing and continuing recycling programs is not yet fully offset by the amount Alyeska receives for the scrap it sells, recycling will always be a part of Alyeska's commitment to the environment.

### Getting it Together

The first step is collecting the material. During the course of maintenance and repair work along the line. Alyeska employees determine what can be recycled. Collection bins are located at eight pump stations and two

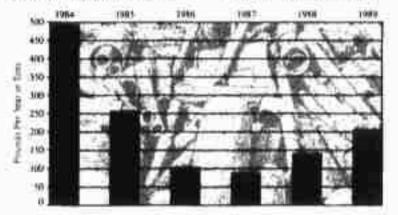
### Sorting it Out

In Fairbanks, material is separated by its previous use. Salvageable parts and equipment, such as vehicles and communication instruments, are sold at surplus sales; the rest is separated again, by metal content.

The majority of recycled scrap contains iron or ferrous materials. These include pipeline pieces, automotive parts, electrical wire, etc. Nonferrous materials, such as aluminum and copper are also recycled. Advances in recycling technology allow more and more ferrous and non-ferrous materials to be recycled. Currently, Alyeska recycles an average of 14.5 tons of scrap material each month.

### Building on a Commitment

Recycling protects the environment and helps maximize efficient use of our natural resources. As it has done for the past six years.



Since 1984, an average of 185 tons of scrap have been recycled every year.

camps along the Haul Road.

Alyeska also maintains collection bins at its Fairbanks facilities. Once the collection bins are full, empty trucks returning to Fairbanks back haul the scrap in the bins from the collection points and deposit it at the company's Nordale Yard.

Alyeska will continue this comprehensive program and its commitment to explore new and better ways to recycle.

For more information, contact Corporate Affairs, Alyeska Pipeline Service Company, 1835 S. Bragaw, Anchorage, Alaska 99512.

### On the Job

As representatives of Alyeska and K&K Recycling, Jim Hart and Bernie Karl have formed an invaluable working partnership.

Jim Hart has lived in Fairbanks since 1974 and has been with Alyeska since 1981. As Warehouse Supervisor of the Nordale Yard, he directs Alyeska's recycling efforts in Fairbanks. He is a representative for Alyeska on the North Pole Chamber of Commerce and serves on the Board of Directors for the Yukon Quest International Sled Dog Race.

Bernie Karl is the president of K&K Recycling, which he started in 1984. Bernie is always looking for new ways to help preserve the environment. He currently serves on the Alaska State Reforestation Commission. Bernie has been an Alaskan resident since 1974.

## Alyeska pipeline

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